

Phone: (269) 488-2752

01/2024

Installation Scenario:

Flex Series Freestanding Non-Full Height Swing Door

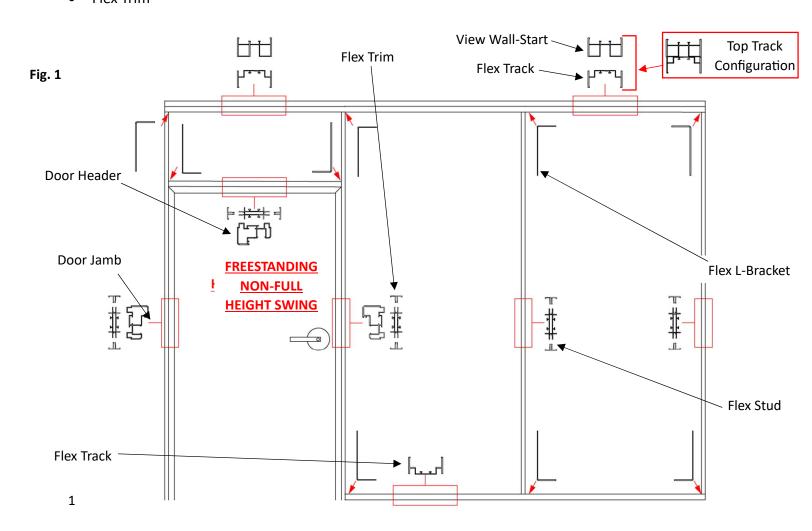
 This guide covers how to frame for this scenario only, does not include panel or door installation.

Nxtwall Components Covered by this Instruction:

- View Wall-Start
- Flex Track
- Flex Stud
- Flex L-Brackets
- Door Jambs and Header
- Flex Trim

Recommended Installation Tools:

- Miter Saw
- Laser Level (or Level)
- Tape Measure
- Impact Driver and/or Drill
- Nylon Mallet/Rubber Mallet
- Phillips Screwdriver
- Utility Knife
- Hammer Drill
- External Attaching Hardware
 - Note: Nxtwall does not include external attaching hardware.
- Cabling/Bracing (If Needed)
 - Note: Nxtwall does not include cabling/bracing.





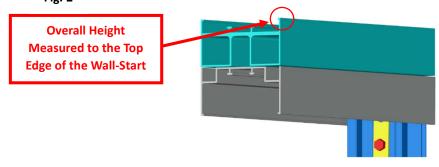
Phone: (269) 488-2752

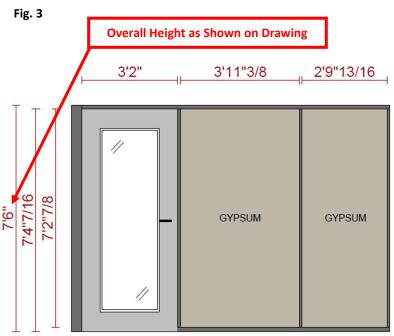
01/2024

General Notes for Installation:

- Read through all instructions to fully understand the Nxtwall Installation process.
- 2. Note the names of the framing components listed for this installation scenario.
- Layout the location of the partitions.
 Mark the floor, ceiling, and existing walls. Use the overall dimensions on the drawing as a reference.
 - Note: Nxtwall is a field fit system, if needed the dimensions can be slightly changed on site.

Fig. 2





Notes for Freestanding Applications:

- For freestanding applications View Wall-Starts are sent to be laminated to the Flex Track at the top of the wall. The purpose of the Wall-Start is to add rigidity to the wall system.
 - a. Note: For the Flex Series the Wall-Start is only used horizontally at the top of the wall, it is **NOT** used vertically.
- 2. The overall height listed on the drawing is from the floor to the top edge of the View Wall-Start laminated to the Flex Track at the top of the wall. Fig. 2.
 - Note: The elevation drawing does not show the Flex Track laminated to the Wall-Start.
 - b. Example: The overall height on the drawing shows 7' 6". The overall height is 7' 6" from the floor to the top edge of the View Wall-Start. Fig 3.

For more information on freestanding installations please reference "Freestanding Installation Notes" guide.



Phone: (269) 488-2752

01/2024

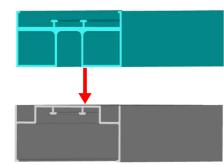
Top Track Configuration Construction

Reference this page during the installation procedure.

The "Top Track Configuration" is a combination of the Flex Track laminated to the View Wall-Start at the top of the wall. This combination provides additional rigidity for freestanding applications.

- 1. Measure and Cut the Flex Track and View Wall-Start to the same length.
 - Note: Measurement will be dependent on the situation. Measurement will be existing wall to existing wall, existing wall to Flex Post, or Flex Post to Flex Post
 - b. If there is a Flex Post(s) the "Top Track Configuration" will butt into the Flex Post. The top edge of the Wall-Start will be flush with the top edge of the Flex Post. Reference "Flex Series Freestanding Flex Post Installation" guide for more detail.
- 2. Slide Flex L-Brackets into the Flex Track.
 - a. Note: Install one Flex L-Bracket per vertical Flex Stud.
- 3. Attach the Flex Track to the View Wall-Start using 4" attaching screws. Attach every 4' 6'. Fig. 3 and Fig. 4.
 - a. Make sure the edges of the Flex Track and Wall-Start are flush with each other.
 - b. Use quick clamps to help keep the materials together when attaching.
 - c. Note: The excess attaching screws can be cut off once framing has been completed.

Fig. 3



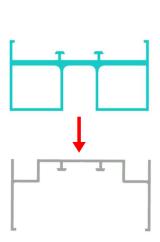
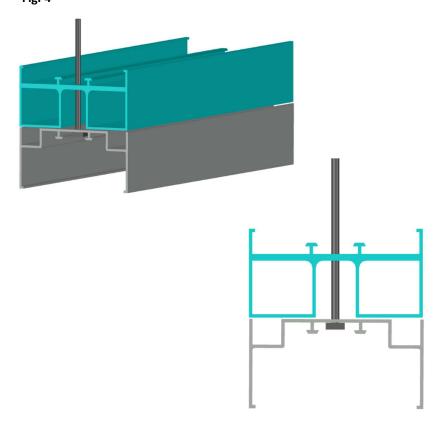


Fig. 4



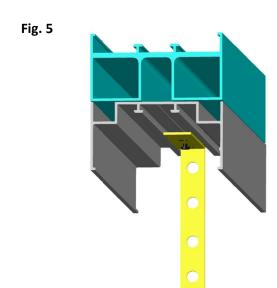


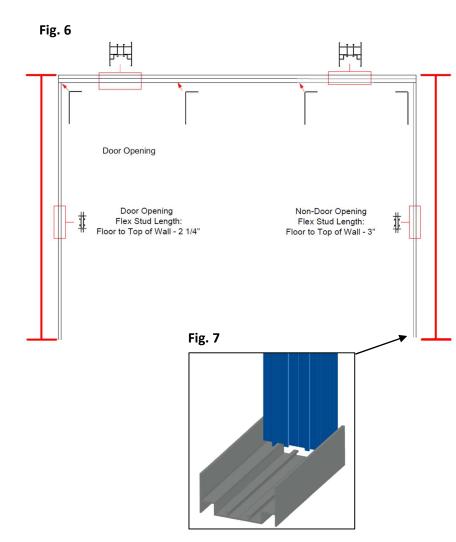
Phone: (269) 488-2752

01/2024

Installation Procedure:

- 1. Measure and construct the "Top Track Figuration". Reference page 3 for details.
- Slide Flex L-Bracket(s) into the Flex Track within the Top Track Configuration. Fig. 5.
 - Note: Install one Flex L-Bracket per vertical Flex Stud.
- 3. Measure and Cut Flex Stud(s) attaching to the existing wall. Fig. 6.
 - a. Freestanding Door Opening Flex Stud Length:
 - i. Floor to Top of Wall 2 1/4"
 - Freestanding Non-Door Opening FlexStud Measurement:
 - i. Floor to Top of Wall 3"
 - Once in place the Flex Studs will provide mounting points for the Top Track Configuration.
 - Note: If there is a Flex Post(s) the Flex Post will need to be in place to receive the Top Track Configuration.
- 4. Install Flex Studs.
 - a. The Flex Stud on the door opening side will go directly to the floor.
 - The Flex Stud on the non-door opening side will need to be 3/4" off the floor.
 This will allow the Flex Track to slide under the stud. Fig. 7.
 - c. If attaching to an existing wall make sure the Flex Studs are plumb, especially if there is a door opening coming off the wall.
 - d. If the wall is coming off a Flex Post the Flex Post will need to be pre-built with the Flex Studs prior to installing the Top Track Configuration.
- 5. Place Top Track Configuration on top of the Flex Studs.

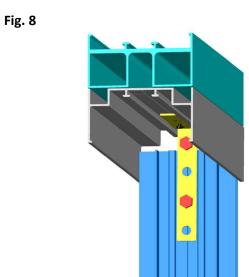


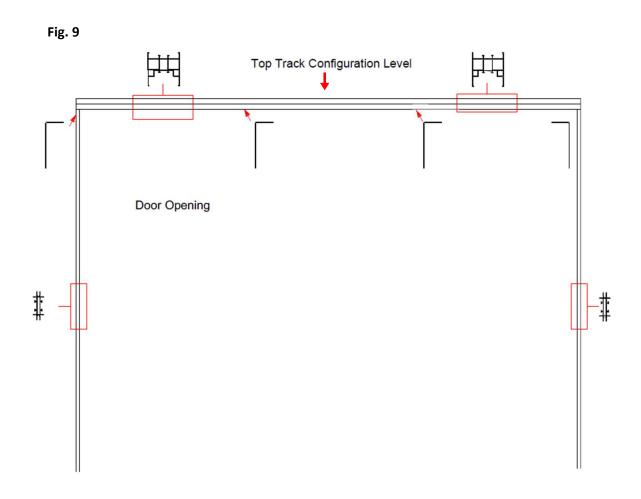




Phone: (269) 488-2752

- 6. Slide L-Brackets into the center of the Flex Stud. Adjust the Top Track Configuration to match the overall height listed on the drawing. Attach the L-Bracket to the Flex Stud using 2 3/4" framing screws. Fig. 8
 - Note: At the door location make sure to match the overall height listed on the drawing.
- 7. Level the Top Track Configuration. Once level, attach the L-Bracket to the Flex Stud on the opposite side of the opening. Fig. 9.

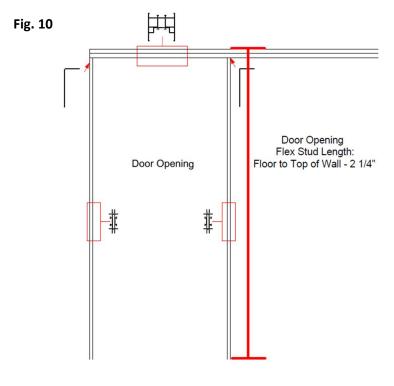


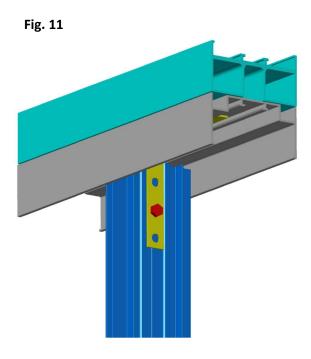




Phone: (269) 488-2752

- 8. Measure for Vertical Flex Stud(s) within the door opening. Fig. 10.
 - a. Door Opening Flex Stud Length:
 - i. Floor to Top of Wall 2 1/4"
- 9. Install door opening Flex Studs.
 - The top of the Flex Stud will be inside the Flex Track at the top of the wall and run directly to the floor.
- 10. Slide Flex L-Bracket into the Flex Stud. Attach L-Bracket to the Flex Stud using the provided 3/4" Framing Screws. Fig. 11
 - a. Use 2 attaching screws per L-Bracket.



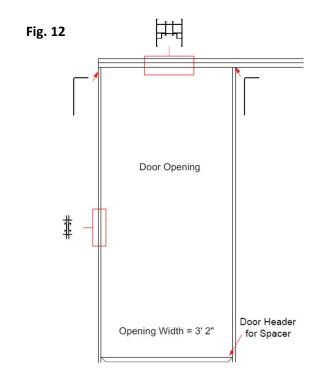




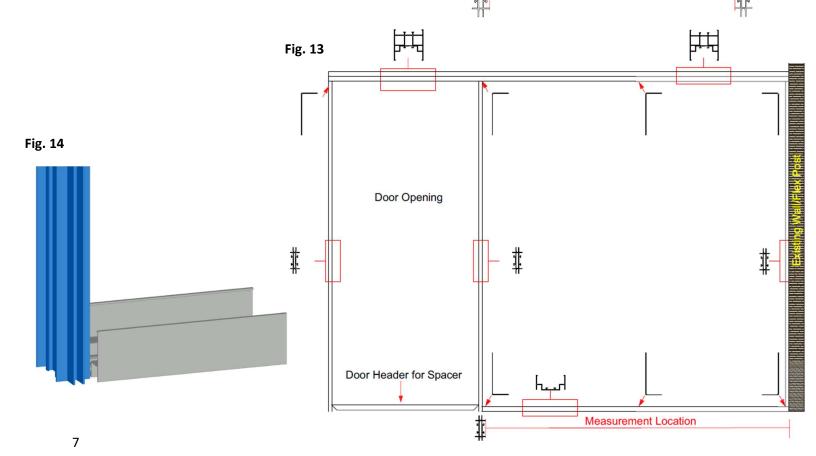
Phone: (269) 488-2752

01/2024

- 11. Set door opening spacing.
 - a. Door opening measurement 3' 2" (38") Measuring points shown in Fig. 12.
 - Note: The pre-cut door header can be used to properly space the door opening Flex Studs at the floor and the top of the wall
 - c. Once spacing is established tighten set screws within the L-Bracket in the track to lock the Flex Stud(s) in place.
- 12. With the door opening set measure and cut Flex Track attaching to the floor.
 - Length measurement will be from the door opening Flex Stud to the existing wall/Flex Post. Fig. 13
 - Note: The Flex Track will butt into the Flex Stud within the door opening.
 Fig. 14
 - c. Leave door header in place to ensure proper door opening spacing.



Measurement Location

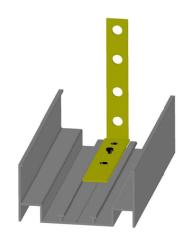


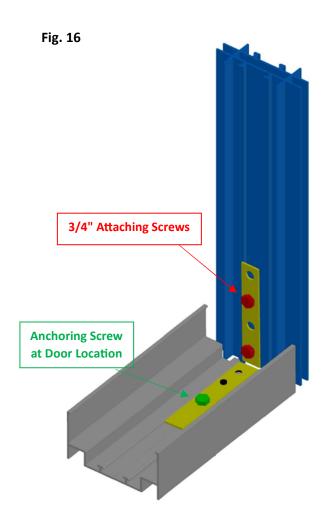


Phone: (269) 488-2752

- 13. Slide Flex L-Bracket(s) into the Flex Track. Fig. 15.
 - a. Note: Install one Flex L-Bracket per vertical Flex Stud.
- 14. Slide Flex L-Bracket into Flex Stud within the door opening. Attach L-Bracket using 2 3/4" framing screws. Tighten the set screw.
- 15. Attach Flex Track to the floor.
 - a. Install attaching screws every 4'- 6'.
 - For the L-Bracket attached to the door opening Flex Stud run an anchoring screw through one of the open holes in the L-Bracket. This helps provide strength for the door opening. Fig. 16.

Fig. 15







Phone: (269) 488-2752

01/2024

- 16. Measure for non-door opening Vertical Flex Studs. Fig. 17.
 - a. Flex Stud Measurement: Floor to Ceiling 3"
- 17. Install Flex Studs into the floor and ceiling Flex Track.
 - Allow air gap between the Flex Stud and Flex Track. This will give the ability to move the Flex Stud when setting the spacing between studs. Fig. 18.
- 18. Slide L-Brackets in the floor and ceiling Flex Track into the Flex Studs. Attach using 2 3/4" Framing Screws. Fig. 19.

Non-Door Opening
Flex Stud Length:
Floor to Top of Wall - 3"

Fig. 17

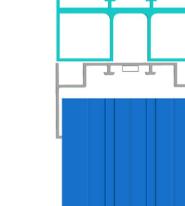
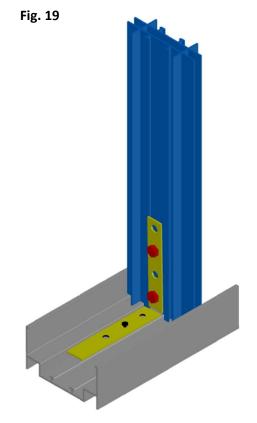


Fig. 18



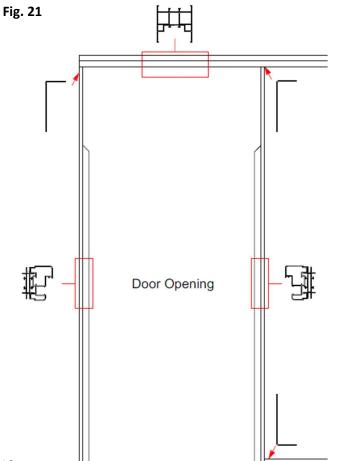


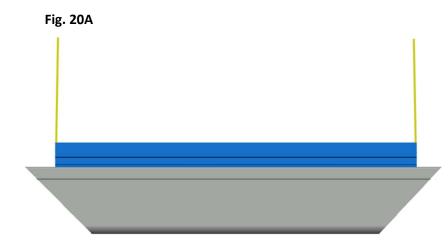
Phone: (269) 488-2752

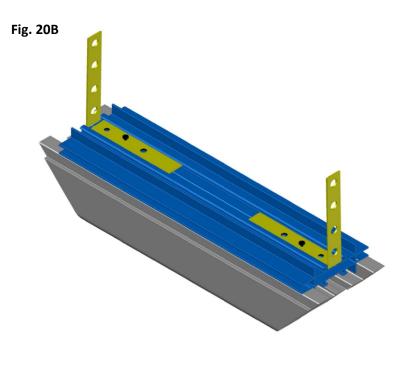
01/2024

Door Header and Jamb Installation

- 19. Attach Flex Stud to Door Header using 1 ¼" Framing Screws. Fig. 15A/B
 - a. For Single Doors Flex Stud Length = 37 3/4"
 - For Double Doors Flex Stud Length = 73 5/8
- 20. Slide 2 L-Brackets into each end of the Flex Stud. Install the L-Brackets so they are up towards the top of the wall. Fig. 20A/B
- 21. Place Vertical Door Jambs onto the Flex Studs within the door opening. Do not attach. Fig. 21.
 - Note: For Non-Full Height Swing Doors the vertical jambs are pre-cut to the correct length. Do not cut the door jambs.









Phone: (269) 488-2752

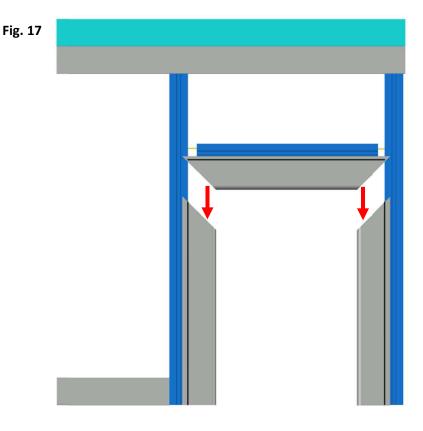
01/2024

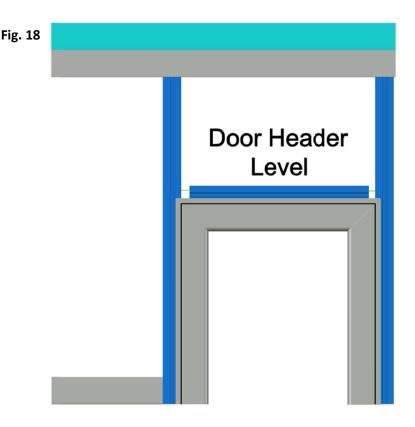
- 22. Set Door Header on top of the vertical Door Jambs. Fig. 17.
- 23. If the Door Header is unlevel, level the Door Header and bring the vertical Door Jamb up to the Door Header.
- 24. Attach L-Brackets in the Horizontal Flex Stud to the Vertical Flex Studs. Tighten the set screws.
- 25. Attach Vertical Door Jambs to the Flex Studs and attach using $4 1 \frac{1}{4}$ " Framing Screws. Fig. 18.
- 26. Framing Complete.



Below are possibilities for the next phase(s) of the installation. For more information regarding installation reference the installation guides for each scenario.

- Install Byrne Electrical, Data, and/or Blocking.
- Install solid panels and trim.
- If there is glass on the project install the glazing bead and measure for the glass.
 Install the glass once it arrives.
- Install doors and door hardware.







Phone: (269) 488-2752